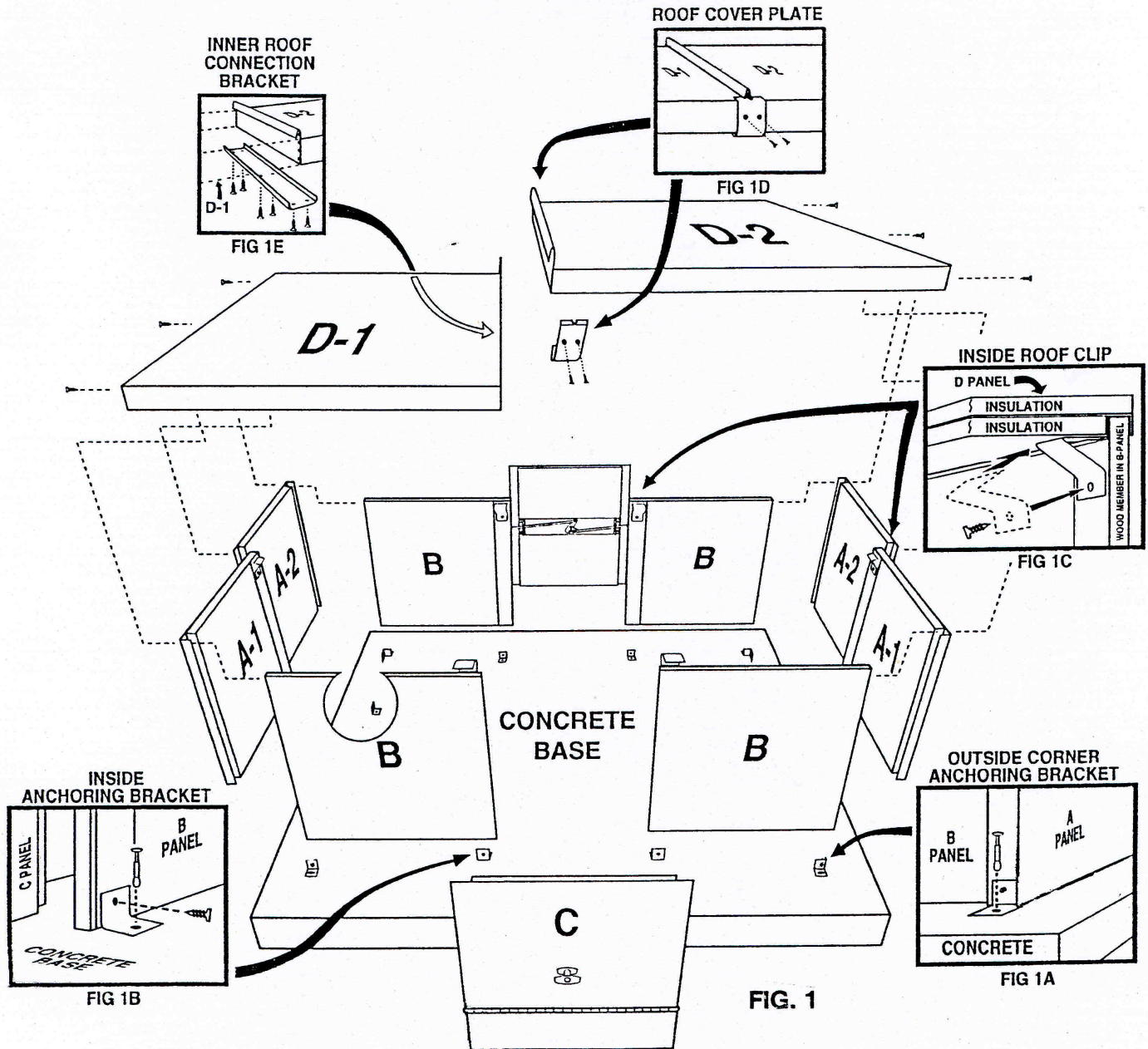


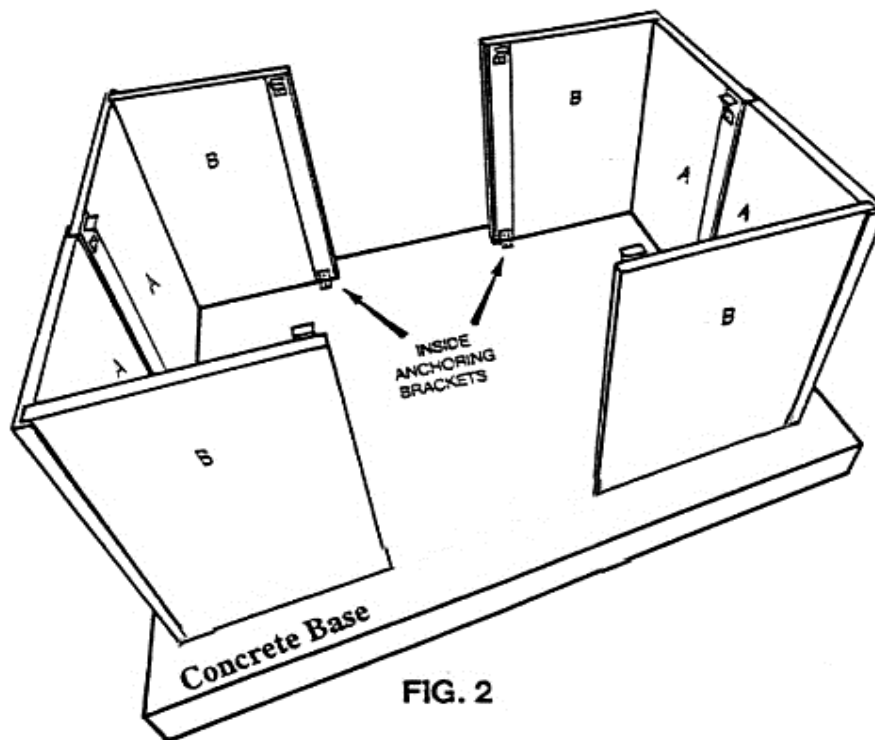
ASSEMBLY INSTRUCTIONS

READ CAREFULLY



Model No.	Inside Dimensions	Outside Dimensions	Recommended Concrete Pad Dimensions
600TD-Series	70"W x 108"L x 64"H	73 3/4"W x 111 1/8"L x 67 1/4"H	84"W x 122"L x 6" Thick

1. Center a 6" thick concrete base around installed BFP.
 - A. Place expansion material around riser pipe and place conduit for electrical power before placing concrete.
CONCRETE SHOULD BE FINISHED ABSOLUTELY LEVEL, FLAT AND SMOOTH. Allow concrete to cure.
 - B. Mark the concrete with outside dimensions of enclosure. Center enclosure around BFP.
2. Lay "A1 & A2" panels face down. Using hexhead screws provided fasten panels together thru holes provided on inside of panels. (Make sure panels are pulled close together before tightening screws).
 - A. Using hexhead screws provided assemble each "A-B" (end and side) section thru holes provided. Set on marked concrete base (FIG 2).
3. Set "D1" (roof) panel on "A-B" section. Using three (3) hexhead screws fasten "D1" (roof) to "A-B" section thru holes provided (FIG 1).
 - A. Using one (1) hexhead screw for each, install an **Inside Roof Clip** in the middle at the top *inside* of the "A" panel (end) and roof section. (FIG 1).
4. Position "D2" (roof) panel over edge of "D1" (roof) panel and set on other "A-B" section. Using three (3) hexhead screws for end of "D2" (roof) panel, fasten to "A" panel on outside thru holes provided. (FIG 1).
 - A. Using one (1) hexhead screw for each, install an **Inside Roof Clip** in the middle at the top *inside* of the "A" panel (end) and roof section. (FIG 1C).



5. On inside of roof joint place an **Inner Roof Connection Bracket** over the 2" x 4" connection of "D1" and "D2". Using hexhead screws in each bracket, fasten **Inner Roof Connection Bracket** (Fig. 1E) in place (Fig 1).
6. Align each "A" panel to form a straight line.
 - A. Using one (1) hexhead screw attach **Outside Corner Anchoring Brackets** to "A-B" sections. Using one (1) anchor for each bracket fasten to concrete (FIG 1A). Fasten **Outside Corner Anchoring Brackets** at both corners on one side.
 - B. Square the "A-B" panels. Be sure the "B" panels form a straight line. Using one (1) hexhead screw for each bracket attach **Inside Anchoring Brackets** to "B" panels on the inside bottom at concrete. Using one (1) anchor for each bracket fasten bracket to concrete (FIG 1B). Fasten **Inside Anchoring Brackets** to both "B" panels and concrete on one side.
7. Repeat Steps 5, 5A & 5B on other side of enclosure.
8. Using one (1) hexhead screw for each bracket attach **Inside Anchoring Brackets** to "A" panels on the inside bottom at concrete. Using one (1) anchor for each bracket fasten bracket to concrete (FIG 1B).
10. Using one (1) hexhead screw for each, install an **Inside Roof Clip** at top inside of "B" panels. There will be four **Inside Roof Clips** installed at the "B" panels. (FIG 1C).
11. Using two (2) hexhead screws install **Roof Cover Plate** at "D1-D2" roof seams (FIG 1D).
12. Set "C" panels and lock in place. (Solid "C" panel to be the **ACCESS DOOR PANEL**).
13. Provide ground-fault interrupter device in electrical circuit according to applicable codes. Install heater as per manufacturer's instructions and governing local and national codes.
14. For maximum protection it is suggested that the area between the bottom of the enclosure and the concrete base be caulked with the exception of the "C" panels. **DO NOT CAULK THE BOTTOM OF THE "C" DOOR PANELS.**

CONTENTS

Model No. 600TD-Series

- 2- "A1" (end) Panels**
- 2- "A2" (end) Panels**
- 4- "B" (side) Panels**
- 1- "C" (drain door) Panel**
- 1- "C" (solid access) Panel**
- 1- "D1" (roof) Panel**
- 1- "D2" (roof) Panel**
- 1- Inner Roof Connection Bracket**
- 2- Roof Cover Plates**
- 4- Outside Corner Anchoring Brackets (2 1/2" x 2 1/2")**
- 6- Inside Anchoring Brackets (3" x 3")**
- 6- Inside Roof Clips**
- 10- Anchors**
- 52- Screws**
- 1- Magnetic Chuck**

TOOLS NEEDED

Hammer

Drill

9/16" Wrench